



Line Layout

4 inch wide # 820 Straight running Table-Top Chain
20 ft. long conveyor with side shift transfer to 36 inch Dia. Rotary Table
(2-10 ft. bolt together sections, expandable to any length)
1/4 HP 230/460 VAC Gear motor Operated by 110 VAC input VFD (conveyor & accumulation table will each have their own VFD drive)
Speed to be determined (FPM) for conveyor
RPM for Rotary Table @ 1 RPM 60 Hz

Notes:

PROPRIETARY NOTICE:

DRAWING IS CHEETAH SYSTEMS PROPERTY, CONTAINS PROPRIETARY INFORMATION & MUST BE RETURNED UPON REQUEST. DO NOT CIRCULATE, REPRODUCE OR DIVULGE TO OTHER PARTIES WITHOUT THE WRITTEN CONSENT OF GARY GATEWOOD.

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES

TOLERANCE ON ANGLE $\pm 0^{\circ} 30'$
 ON DECIMAL .XX $\pm .03$
 .XXX $\pm .001$
 INTERPRET
 DIMENSIONS AND TOLERANCES

PER ASME Y14.5M - 1994
 DO NOT SCALE DRAWING

Quantity = 1
Material: 304 SS

Debur all edges
Debur All Holes
Round all Corners
No Sharp Edges

Cheetah Systems

727-519-3964

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 #129
 St. Petersburg, FL USA
 33704-1416

RELEASE NUMBER:	DESCRIPTION: Line Layout		
DATE: 11/15/06	DWG SIZE: B	PART NUMBER: CS-XX-SMP-001	REV: B
SHEET 1	OF 1	Customer: Northeast Hobby Products	